

Please replace the paragraph on page 8 with the following paragraph:

[0021] To cause the resin to infuse into preform, a vacuum is pulled on bag 55 and the stack is heated to around 190°F to soften the resin on films 41, 45, causing the resin to freely flow through preform 23. The vacuum within bag 55 allows air pressure outside bag 55 to press inward, forcing the various components of the stack together. The heat causes resin on film 41 to soften and the pressure causes the resin to move into base 25. The stack is heated to a temperature and held at that temperature for a sufficient length of time to allow the resin to fully wet the fibers of base 25, from lower surface 27 to upper surfaces 28 and upward-facing surface 35. Likewise, resin on films 45 softens and flows into legs 29, from outer surfaces 33 to inner surfaces 31, fully wetting the fibers of leg 29. Separator film 39 prevents resin from adhering to tool 37, whereas separator films 43 prevent resin on films 45 from flowing into base 25 and prevent outer surfaces 33 of legs 29 from tacking to upper surfaces 28 of base 25. Though Also this method could be used to partially infuse preform 23, rather than fully infuse. Furthermore the resin would could be deposited on outer inner surfaces 33 31 of legs 29, rather than on inner outer surfaces 31 33. By depositing resin on inner surfaces 31, surfaces 31 can be tacked to the outer surfaces of the frame member (not shown) during assembly.